

DECLARATION AND POWER OF ATTORNEY

As a named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled

**BLOW MOLDING METHOD AND MACHINE
FOR PRODUCING PASTEURIZABLE CONTAINERS**

The specification of which is attached hereto.

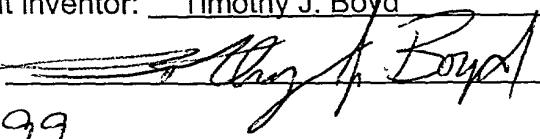
I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims.

I acknowledge the duty to disclose information which is material to the examination of this application in accordance with Title 37, Code of Federal Regulations 1.56.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint James E. Stephenson, Reg. No. 17,191 and Eric J. Sosenko, Reg. No. 34,440, Harness, Dickey & Pierce, P.L.C., P.O. Box 828, Bloomfield Hills, Michigan 48303, and all registered patent attorneys and agents of Harness, Dickey & Pierce, P.L.C., as attorney/agent with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith. I request the Patent and Trademark Office to direct all correspondence and telephone calls relative to this application to Eric J. Sosenko, Harness, Dickey & Pierce, P.L.C. (734) 662-8000.

Full name of first joint inventor: Timothy J. Boyd

Inventor's signature: 

Date: 9-13-99

Residence: 3792 Hickory Hollow Drive, Ypsilanti, Michigan 48197

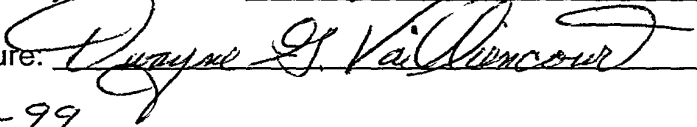
Citizenship: United States

Post Office Address: Same as above

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DECLARATION AND POWER OF ATTORNEY

Full name of second joint inventor: Dwayne G. Vaillencourt

Inventor's signature: 

Date: 9-13-99

Residence: 304 Riverbend, Manchester, Michigan 48158

Citizenship: United States

Post Office Address: Same as above

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